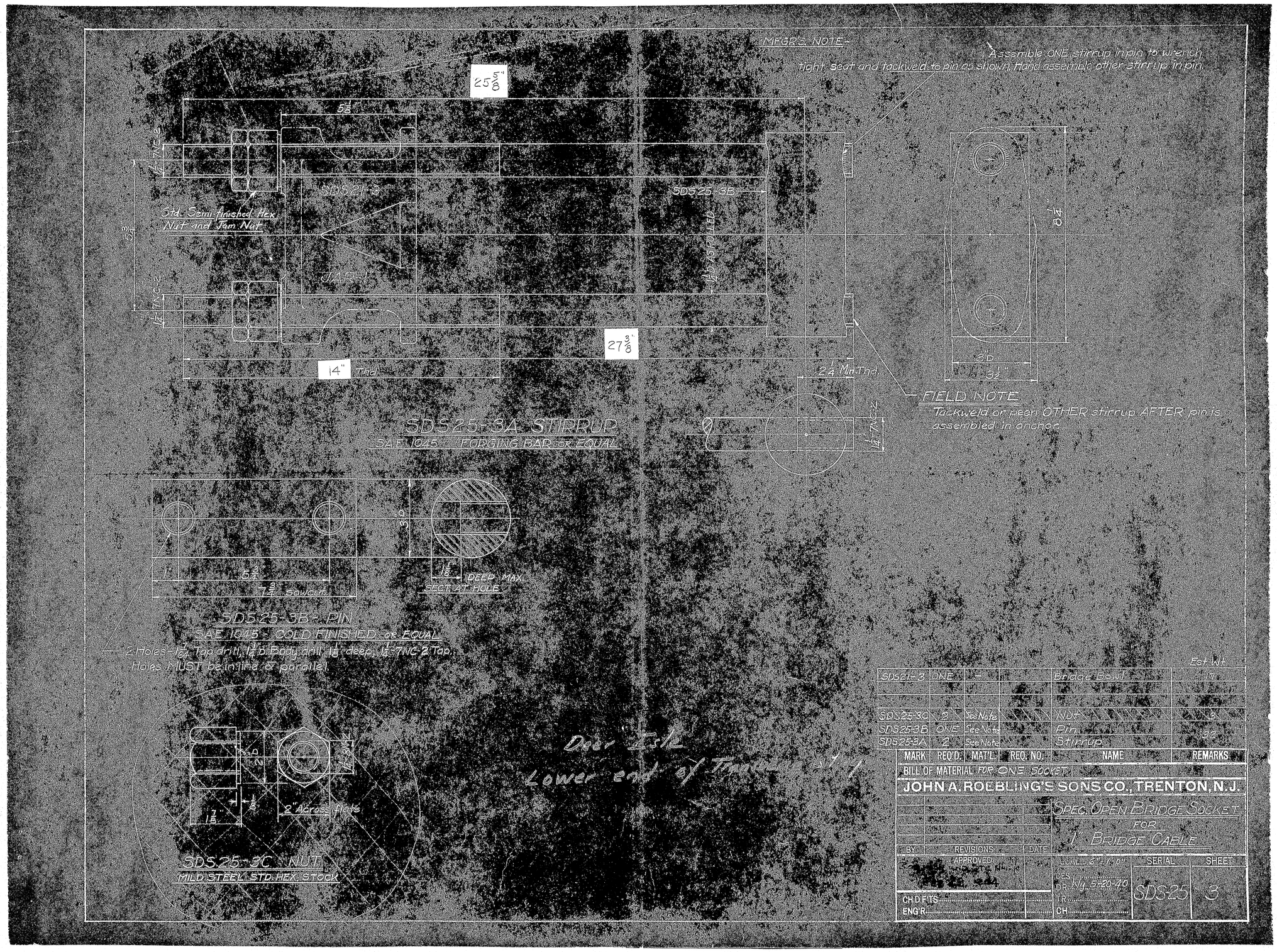
MFGR'S NOTE-
Assemble ONE stirrup in pin to wrench tight seat and tackweld to pin as shown. Hand assemble other stirrup in pin.
25 5/8"
5 1/2"
SDS21-3
SDS25-3B
Std. Semi finished Hex Nut and Jam Nut
27 3/8"
14" Thd.
2 1/4" Min. Thd.
FIELD NOTE
Tackweld or peen OTHER stirrup AFTER pin is assembled in anchor.
SDS25-3A STIRRUP
SAE 1045 FORGING BAR or EQUAL
DEEP MAX. SECT. AT HOLE
SDS25-3B - PIN
SAE 1045 - COLD FINISHED or EQUAL
2 Holes - 1 1/4" Tap drill, 1 1/4" D. Body drill, 1 1/8" deep, 1 1/4"-7NC-2 Tap.
Holes MUST be in line & parallel.
2" Across flats
SDS25-3C NUT
MILD STEEL STD. HEX. STOCK
Deer Isle
Lower end of Tracks
Est. Wt.
SDS21-3 ONE Bridge Bowl
SDS25-3C 2 See Note Nut
SDS25-3B ONE See Note Pin
SDS25-3A 2 See Note Stirrup
MARK REQ'D. MAT'L. REQ. NO. NAME REMARKS
BILL OF MATERIAL FOR ONE SOCKET
JOHN A. ROEBLING'S SONS CO., TRENTON, N.J.
SPEC. OPEN BRIDGE SOCKET FOR 1" BRIDGE CABLE
BY REVISIONS DATE
APPROVED
SCALE 6" = 1'-0"
DES.
DR. Ng 5-20-40
TR.
CH.
CH.D.F.TS.
ENG'R.
SERIAL SDS-25
SHEET 3